

# **Fundamental Statistical Concepts and Methods Needed in a Test-and-Evaluator's Toolkit**

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# INTRODUCTIONS

- **Name**
- **Organization**
- **Job Title/Duties**
- **Experience in using statistical concepts in T&E**

# AGENDA

- Some Key Terms and Concepts
- Sampling Distribution of the Mean
- Confidence Intervals
  - Estimating a population mean (continuous data)
  - Estimating a population proportion (binary data)
- Determining Sample Size
  - For estimating a population mean (continuous data)
  - For estimating a population proportion (binary data)
- Drawing Conclusions When Comparing Data Sets (Hypothesis Testing)
  - Comparing means
  - Comparing standard deviations
  - Simple Rules of Thumb
  - Formal tests
  - Controlling both the Alpha and Beta risks
  - Comparing proportions
  - Critical Thinking

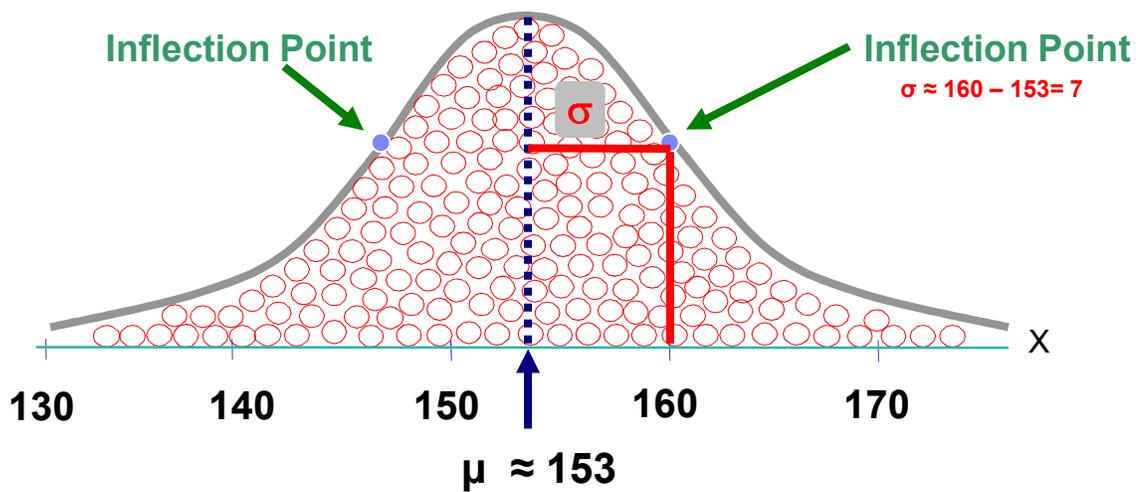
# SOME KEY TERMS

- **Population (Parameters)-use Greek letters (  $\mu$ ,  $\sigma$  )**
- **Sample (Statistics)-use Latin letters (  $\bar{x}$  ,  $s$  )**
- **Random Sampling**
- **Parent and Child Distributions**
- **Point estimate**
- **Interval estimate**
- **Confidence Interval**
  - **- Upper confidence limit**
  - **- Lower confidence limit**
- **Half-interval width**
- **Determining Sample Size**
- **Hypothesis Testing**
  - **- Type I error (alpha risk)**
  - **- Type II error (beta risk)**
- **Significance and Power**

# GRAPHICAL MEANING OF $\mu$ and $\sigma$

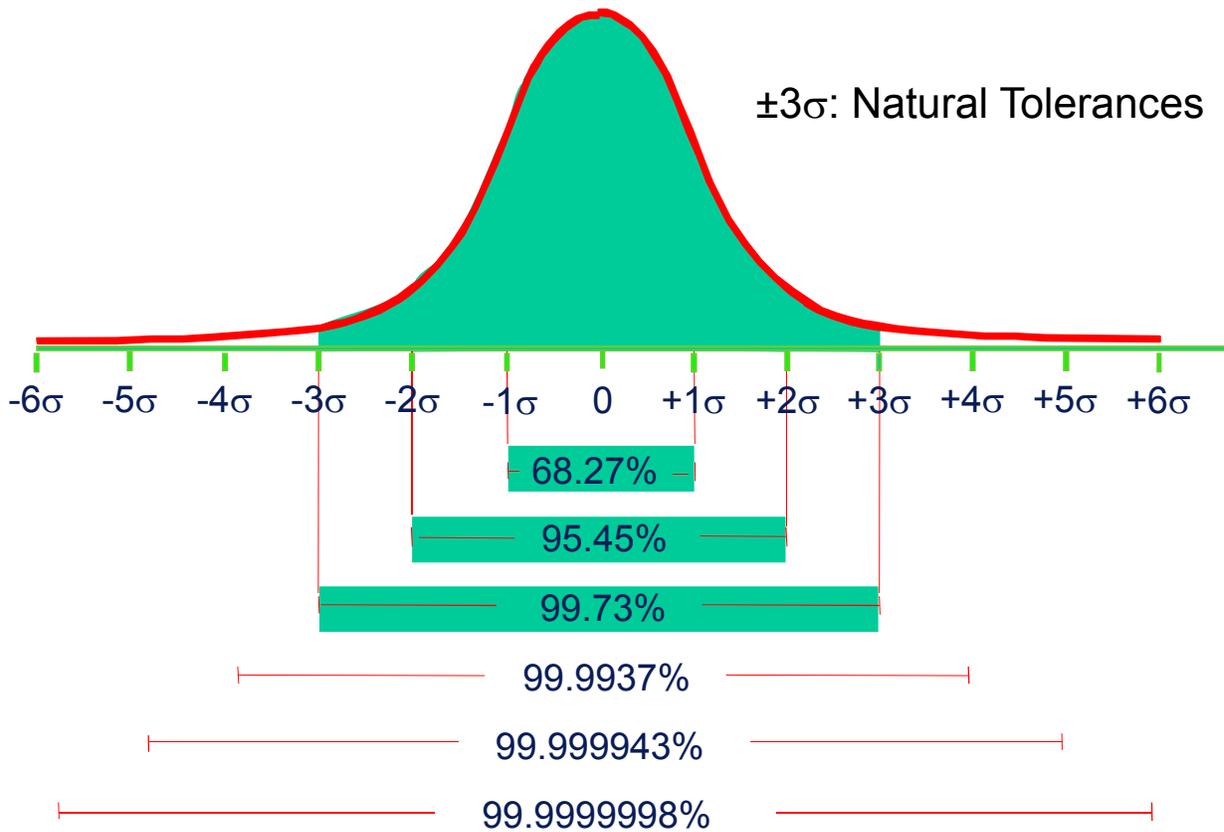
$\mu$  = Average = Mean = Balance Point

$\sigma$  = Standard Deviation = Measure of Variation



$\sigma \approx$  average distance of points from the centerline

# GRAPHICAL VIEW OF VARIATION



***Typical Areas under the Normal Curve***

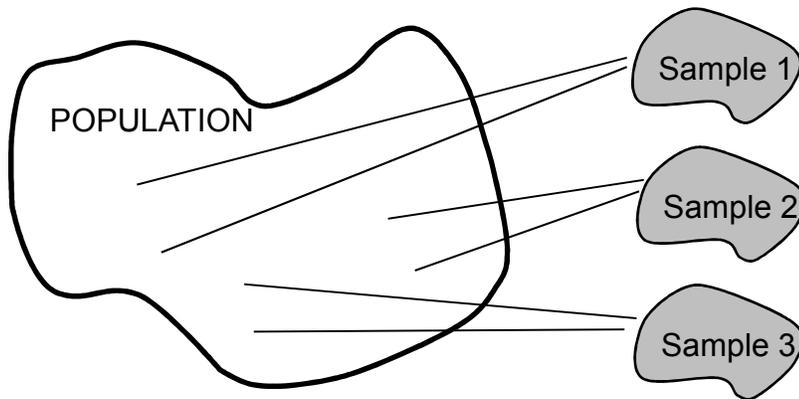
# DATA GATHERING, SAMPLING, AND MEASUREMENTS



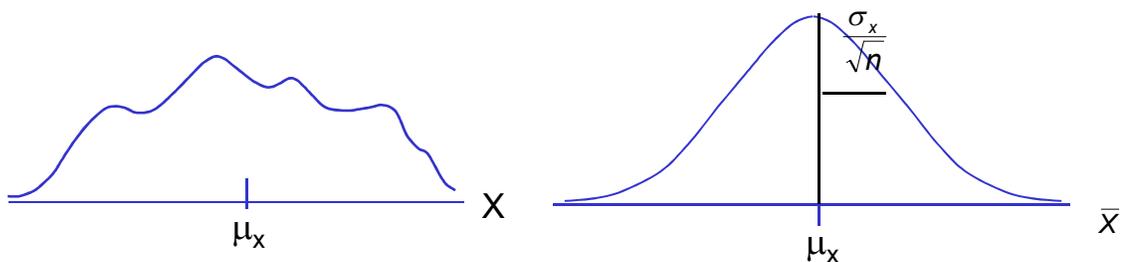
- Data gathered should be representative of the process being studied.
- Poor approach to sampling
  - convenience sampling
- Better approaches to sampling
  - random sampling
  - systematic sampling
- Before gathering the data, think about the measurement system being used to generate the data
  - is it accurate? precise? repeatable?



# PARENT AND CHILD DISTRIBUTIONS



- We refer to the distribution of individual values from the population as the “**parent**” distribution. The population may be normal, but it could also follow some other distribution.
- We refer to the distribution of sample averages as the “**child**” distribution.

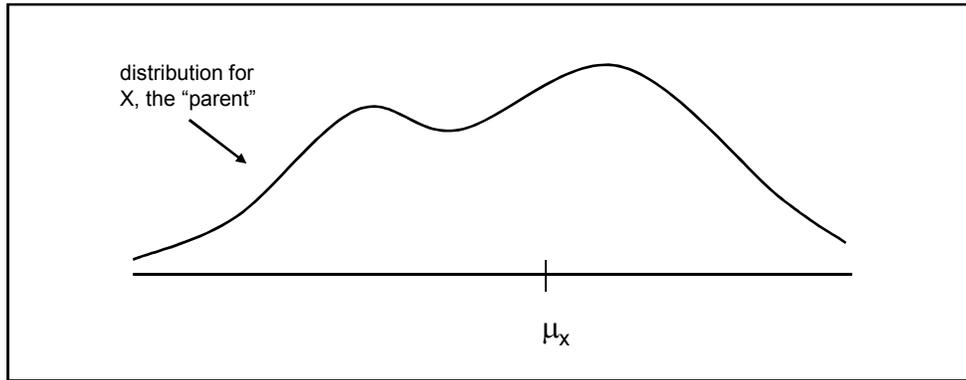


- There is an important theorem in statistics, called the Central Limit Theorem (CLT), which says that no matter what the parent distribution looks like, as long as the sample size is big enough, the child distribution (of sample averages) will be approximately normal.

# SAMPLING DISTRIBUTION OF THE MEAN

## DEFINITION:

The **sampling distribution of the mean** (sometimes called the  $\bar{X}$  or “child” distribution) is the distribution of all means (or averages) obtained from all possible samples of a fixed size (say  $n$ ) taken from some “parent” population.



## NOTATION:

|                    |   |   |
|--------------------|---|---|
| $\mu_x$            | = | center (or mean) of the “parent” or X distribution          |
| $\sigma_x$         | = | standard deviation of the “parent” or X distribution        |
| $\mu_{\bar{x}}$    | = | center (or mean) of the “child” or $\bar{X}$ distribution   |
| $\sigma_{\bar{x}}$ | = | standard deviation of the “child” or $\bar{X}$ distribution |

## IMPORTANT RESULTS:

- (1) The center of the “child” ( $\bar{X}$ ) distribution is the same as the center of the “parent” (X) distribution.

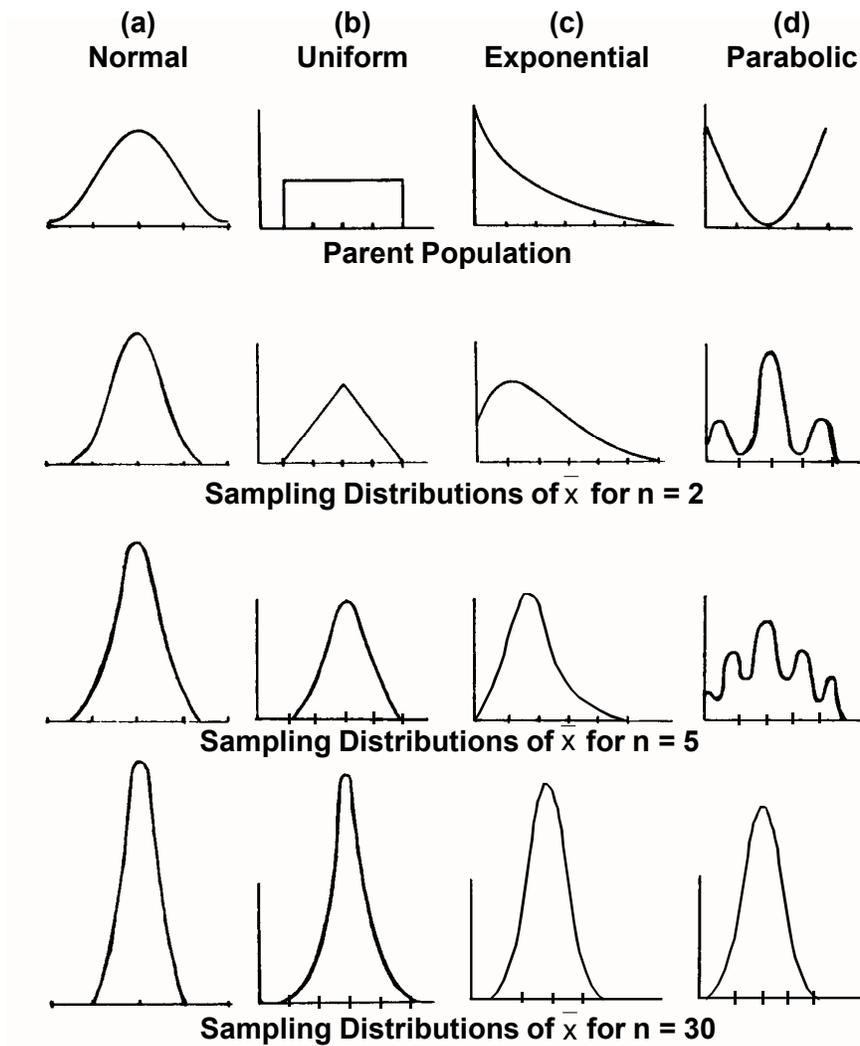
$$\mu_{\bar{x}} = \mu_x$$

- (2) The standard deviation of the “child” ( $\bar{X}$ ) distribution is smaller than the standard deviation of the “parent” (X) distribution.

$$\sigma_{\bar{x}} = \frac{\sigma_x}{\sqrt{n}}$$

# CENTRAL LIMIT THEOREM

For almost all populations, the sampling distribution of the mean can be approximated closely by a normal distribution, provided the sample size is sufficiently large.



Sampling Distributions of  $\bar{X}$  for Various Sample Sizes

# ILLUSTRATING PARENT AND CHILD DISTRIBUTIONS EXERCISE (Optional)

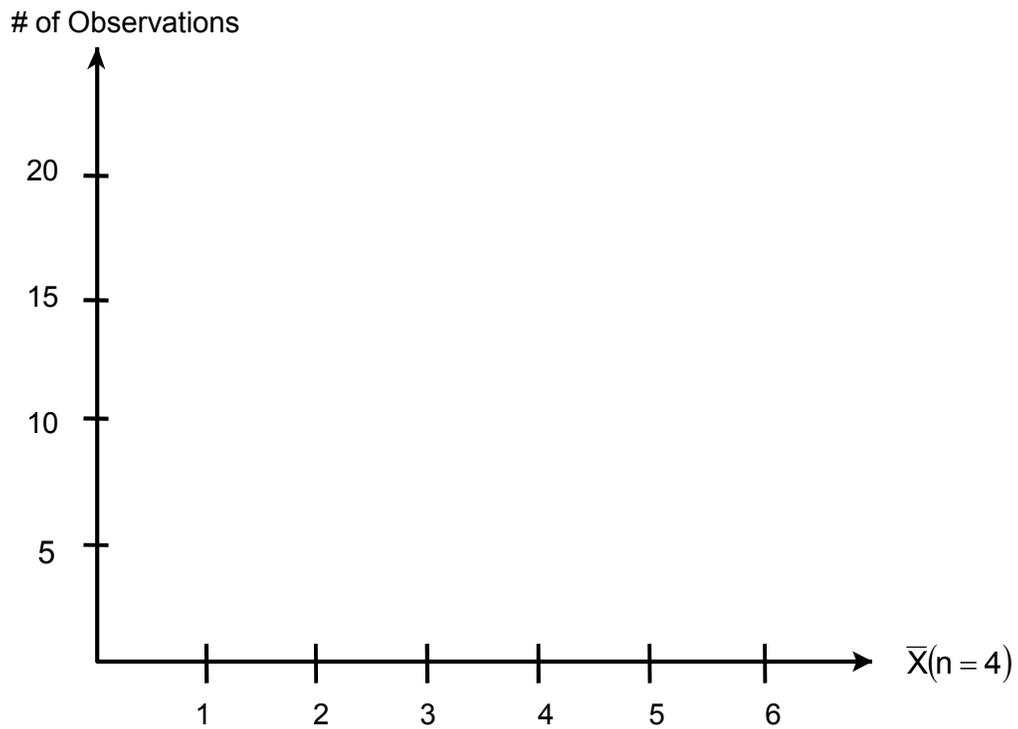
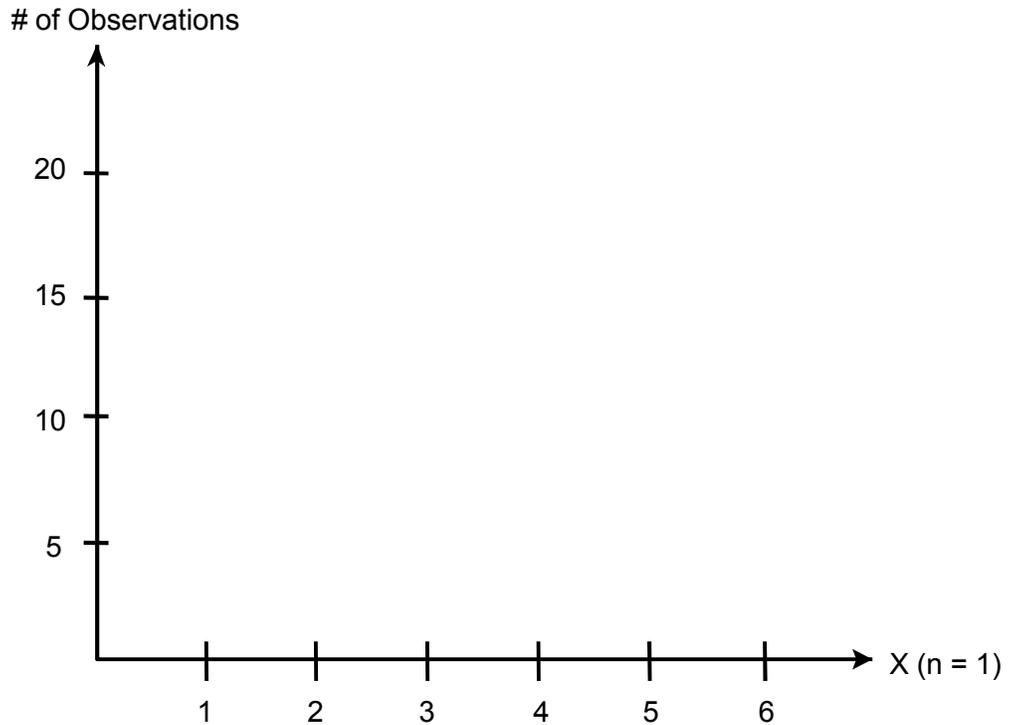
Parent (single roll of 1 die)

| Number Rolled | # of Observations |
|---------------|-------------------|
| 1             |                   |
| 2             |                   |
| 3             |                   |
| 4             |                   |
| 5             |                   |
| 6             |                   |

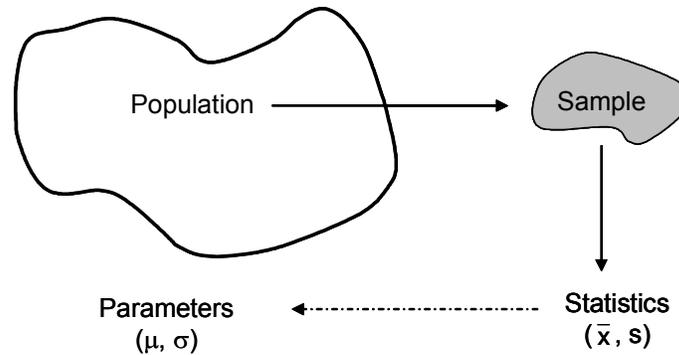
Child (average of 4 rolls)

| Total On Dice | Average | # of Observations |
|---------------|---------|-------------------|
| 4             | 1.00    |                   |
| 5             | 1.25    |                   |
| 6             | 1.50    |                   |
| 7             | 1.75    |                   |
| 8             | 2.00    |                   |
| 9             | 2.25    |                   |
| 10            | 2.50    |                   |
| 11            | 2.75    |                   |
| 12            | 3.00    |                   |
| 13            | 3.25    |                   |
| 14            | 3.50    |                   |
| 15            | 3.75    |                   |
| 16            | 4.00    |                   |
| 17            | 4.25    |                   |
| 18            | 4.50    |                   |
| 19            | 4.75    |                   |
| 20            | 5.00    |                   |
| 21            | 5.25    |                   |
| 22            | 5.50    |                   |
| 23            | 5.75    |                   |
| 24            | 6.00    |                   |

# ILLUSTRATING PARENT AND CHILD DISTRIBUTIONS (Optional)



# SAMPLING AND CONFIDENCE INTERVALS



- Suppose we measure the time it takes for a customer service representative to answer a call.
- We use the data from our sample to estimate the average call time. How good is our estimate?
- Confidence intervals provide error bounds or an estimate of uncertainty for a population parameter based on our sample data.

**Confidence Interval =  
Point Estimate  $\pm$  Margin of Error**



# CONFIDENCE INTERVAL FOR POPULATION MEAN, $\mu$ (Continuous Data)

$$\begin{pmatrix} U \\ L \end{pmatrix} = \bar{x} \pm Z \left( \frac{s}{\sqrt{n}} \right)$$

## Where

- U** = upper confidence limit
- L** = lower confidence limit
- $\bar{X}$  = sample average
- Z** = 2 (for 95% confidence) or 3 (for 99% confidence)
- s** = sample standard deviation
- n** = sample size

## Computational Template for Confidence Limits

### EXAMPLE:

Over the course of a week, we randomly select and time 16 customer service calls. We find that the average time is 15.6 minutes with a standard deviation of 2.1 minutes. What is a 99% confidence interval for the true average service time?

# USING SPC XL FOR CONFIDENCE INTERVALS FOR POPULATION MEAN, $\mu$ (Continuous Data)

- SPC XL will produce a more exact interval. Rather than using  $Z = 2$  or  $3$  from our 68/95/99 rule of thumb, it uses the exact values from a t-distribution (similar to  $Z$ , but adjusted slightly to account for the fact that we're using a small sample to estimate  $\sigma$ )
- SPC XL > Analysis Tools > Confidence Interval > Normal

| Normal Confidence Interval (Mean) |             |
|-----------------------------------|-------------|
| User defined parameters           |             |
| Sample Size (n)                   | 16          |
| Sample Avg                        | 15.6        |
| Sample Standard Dev               | 2.1         |
| Confidence Level                  | 99.00%      |
| Confidence Interval               |             |
| Lower Limit                       | Upper Limit |
| 14.05296861                       | 17.14703139 |

- **Exercise:** Suppose we sampled 64 calls and got the same average time and sample standard deviation. How does this affect our confidence interval?
- **Exercise:** Suppose we're studying the average cycle time to pay invoices. We randomly sample 30 invoices, and find the average is 7.8 days with a standard deviation of 1.4 days. Using SPC XL, construct a 95% confidence interval for the true average cycle time for paying these invoices.

## USING SPC XL TO DETERMINE SAMPLE SIZE FOR POPULATION MEAN, $\mu$ (Continuous Data)

- Confidence interval calculation can be worked backwards to determine an appropriate sample size
- Suppose in the previous example, we wanted to estimate the true average service call time to within  $\pm 1$  minutes with 99% confidence
- Steps to determine sample size:
  1. Decide on the level of confidence you want, typically 95% or 99% (in our example, 99%)
  2. Specify the desired width of the confidence interval (Upper bound – Lower bound =  $2h$ , where  $h$  = half interval width) (in our example,  $h = 1$ )
  3. Find an approximation for the population standard deviation from historical data, small pre-sample, etc. (in our example, use the previous sample standard deviation of 2.1 minutes)

# USING SPC XL TO DETERMINE SAMPLE SIZE FOR POPULATION MEAN, $\mu$ (Continuous Data)

Select SPC XL > Analysis Tools > Sample Size > Normal

| Sample Size to Estimate the Mean of a Normal Distribution |        |
|---|--------|
| User defined parameters                                   |        |
| Estimated Standard Dev                                    | 2.1    |
| Half Interval Width                                       | 1      |
| Confidence Level  | 99.00% |
| Results   |        |
| Estimated Sample Size (n)                                 | 29     |

# CONFIDENCE INTERVAL FOR POPULATION PROPORTION, $\pi$ (Binary Data)

$$\begin{pmatrix} U \\ L \end{pmatrix} = p \pm Z \sqrt{\frac{pq}{n}}$$

## Where

- U** = upper confidence limit
- L** = lower confidence limit
- p** = proportion of “defectives”  
(or category of interest) in the sample
- q** =  $1 - p$  (q is the proportion of “non-defectives”)
- Z** = 2 (for 95% confidence) or  
3 (for 99% confidence)
- n** = sample size

## Computational Template for Confidence Limits

### EXAMPLE:

You work in a finance office and are in charge of processing travel vouchers submitted by several different organizations. You sample 100 vouchers and find 8 to have discrepancies or errors. Find a 95% confidence interval for the true but unknown proportion of vouchers containing errors.

## USING SPC XL FOR CONFIDENCE INTERVALS FOR POPULATION PROPORTION, $\pi$ (Binary Data)

- Again, we can use SPC XL to produce a more exact answer.
- Select SPC XL > Analysis Tools > Confidence Interval > Proportion (Binomial)

| Binomial Confidence Interval (Proportion) |       |             |
|---|-------|-------------|
| User defined parameters                   |       |             |
| Sample Size (n)                           |       | 100         |
| Number Defective(x)                       |       | 8           |
| Confidence Level                          |       | 95.00%      |
| Confidence Interval                       |       |             |
| Lower Limit                               | < p < | Upper Limit |
| 0.035171509                               | 0.08  | 0.151557446 |

- **Exercise:** Suppose in the previous example we had sampled 1,000 travel vouchers and found 80 to have discrepancies or errors. Find a 95% confidence interval for the true but unknown proportion of vouchers containing error.

# EXERCISE

Using the data from your sample of M&M's, find the 95% confidence limits for the true (but unknown) proportion of M&M's that Mars Corporation produces for each color.

|                   | Brown | Yellow | Red | Orange | Blue | Green |
|-------------------|-------|--------|-----|--------|------|-------|
| X                 |       |        |     |        |      |       |
| n                 |       |        |     |        |      |       |
| $p = \frac{X}{n}$ |       |        |     |        |      |       |
| Lower Bound       |       |        |     |        |      |       |
| Upper Bound       |       |        |     |        |      |       |

What do you notice about the width of your confidence intervals?

If you wanted to estimate the true percentage of blue M&M's to within  $\pm 8\%$  with 95% confidence, what sample size would be required? (note: you can use the proportion (p) of blue above for your estimated proportion of blue M&M's)

# DETERMINING SAMPLE SIZE FOR PROPORTIONS (Binary Data)

- Confidence interval calculation can be worked backwards to determine an appropriate sample size
- Suppose in the previous example, we wanted to estimate the true proportion of travel vouchers with discrepancies to within  $\pm 1\%$  with 95% confidence. Also, assume that the historical proportion of vouchers with discrepancies is no more than 2%.
- Steps to determine sample size:
  1. Decide on the level of confidence you want, typically 95% or 99% (in our example, 95%)
  2. Specify the desired width of the confidence interval (Upper bound – Lower bound =  $2h$ , where  $h$  = half interval width) (in our example,  $h = .01$  or 1%)
  3. Find an approximation for the proportion of interest,  $p$ . It can come from historical data. If no estimates are available, then use  $p=.50$  to provide a worst case (conservative) sample size estimate. (in our example, use 2% (.02))

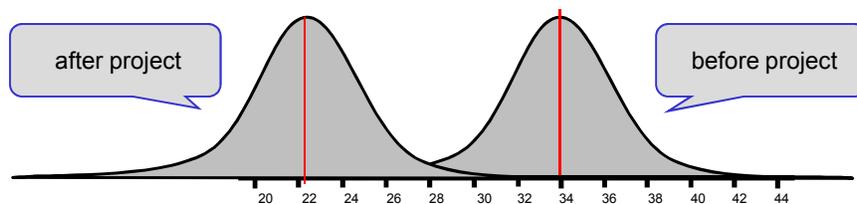
# DETERMINING SAMPLE SIZE FOR PROPORTIONS (Binary Data) (continued)

Select SPC XL > Analysis Tools > Sample Size > Binomial Conf. Interval (proportion)

| Binomial Sample Size           |        |
|--------------------------------|--------|
| <b>User defined parameters</b> |        |
| Proportion defectives (p)      | 0.02   |
| Half Interval Width            | 0.01   |
| Confidence Level               | 95.00% |
| <b>Results</b>                 |        |
| Estimated Sample Size (n)      | 753    |

# HYPOTHESIS TESTING

- A method for looking at data and comparing results
  - Method A vs. Method B
  - Material 1 vs. Material 2
  - Before vs. After Project results
- Helps us make good decisions and not get fooled by random variation:
  - “Is a difference we see REAL, or is it just random variation and no real difference exists at all?”
- We set up 2 hypotheses
  - $H_0$  is called the null hypothesis (no change, no difference)
  - $H_1$  is called the alternate hypothesis
  - Example:  $H_0 : \mu_1 = \mu_2$  vs.  $H_1 : \mu_1 \neq \mu_2$



- Based on the data we collect, we must decide in favor of either  $H_0$  or  $H_1$ . Which does the evidence support?

# NATURE OF HYPOTHESIS TESTING

**H<sub>0</sub>: Defendant is Innocent**

**H<sub>1</sub>: Defendant is Guilty**

Since verdicts are arrived at with less than 100% certainty, either conclusion has some probability of error. Consider the following table.

|                  |                | True State of Nature                 |                                       |
|------------------|----------------|--------------------------------------|---------------------------------------|
|                  |                | H <sub>0</sub>                       | H <sub>1</sub>                        |
| Conclusion Drawn | H <sub>0</sub> | Conclusion is Correct                | Conclusion results in a Type II error |
|                  | H <sub>1</sub> | Conclusion results in a Type I error | Conclusion is Correct                 |

Type I or II Error Occurs if Conclusion Not Correct

The probability of committing a Type I error is defined as  $\alpha$  ( $0 \leq \alpha \leq 1$ ) and the probability of committing a Type II error is  $\beta$  ( $0 \leq \beta \leq 1$ ). The most critical decision error is usually a Type I error.

# 2-SAMPLE HYPOTHESIS TEST

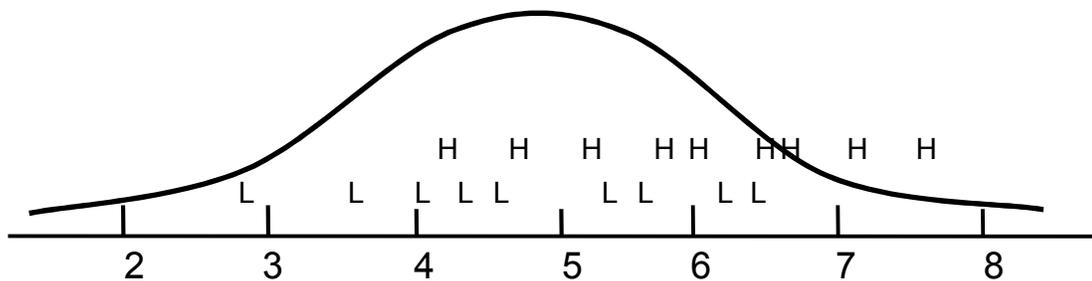
| Strength Measurements |       |       |       |       |       |       |       |       |       |           |        |      |
|-----------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-----------|--------|------|
| Temp                  | $y_1$ | $y_2$ | $y_3$ | $y_4$ | $y_5$ | $y_6$ | $y_7$ | $y_8$ | $y_9$ | $\bar{y}$ | $s^2$  | $s$  |
| (L) 200°              | 2.8   | 3.6   | 6.1   | 4.2   | 5.2   | 4.0   | 6.3   | 5.5   | 4.5   | 4.6889    | 1.3761 | 1.17 |
| (H) 300°              | 7.0   | 4.1   | 5.7   | 6.4   | 7.3   | 4.7   | 6.6   | 5.9   | 5.1   | 5.8667    | 1.1575 | 1.08 |

Composite Material Data (Low=200°, High=300°)

The graphical interpretation of the hypotheses to be tested are:

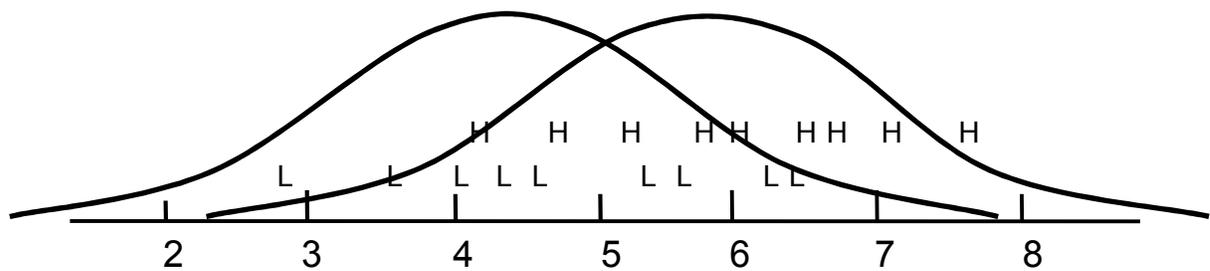
$$H_0 : \mu_L = \mu_H$$

$$H_1 : \mu_L \neq \mu_H$$



$$H_0 : \mu_L = \mu_H$$

versus



$$H_1 : \mu_L \neq \mu_H$$

# RULE OF THUMB

## Tukey Quick Test for Detecting a Significant Shift in Average



To determine if a significant shift in average has occurred, a test developed by John Tukey in 1959, (*Technometrics*, 1, 31-48) and popularized by Dorian Shainin, (*World Class Quality*, Bhote, K.R., 1988) is called the Tukey Quick Test or End Count Technique. To perform this test:

1. Arrange all of the data on a scale such that each of the two groups is represented by a different symbol. Refer to the previous example, on page 9-5, where L = low temperature and H = high temperature.
2. Starting from the left, *count* the number of similar symbols until an opposite symbol is encountered.
3. Likewise, starting from the right, *count* the number of similar symbols until an opposite symbol is encountered.
4. Summing the two counts yields the End Count.

Note: If the leftmost and rightmost symbols are the same, then the End Count is zero. The significance associated with a given End Count can be found using the following table:

| End Count | Significance | Confidence there exists a significant shift in average |
|-----------|--------------|--|
| 6         | .10          | .90  |
| 7         | .05          | .95  |
| 10        | .01          | .99  |
| 13        | .001         | .999   |

The previous example illustrates an End Count of 7 (3 on left and 4 on right), giving approximately 95% confidence in concluding  $H_1: \mu_L \neq \mu_H$ .

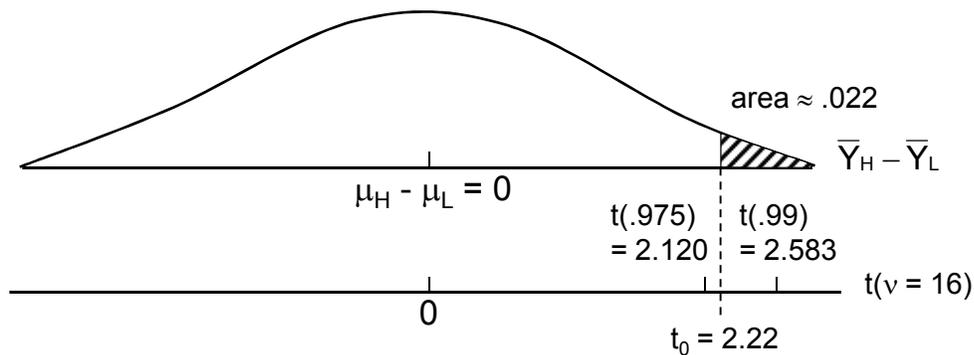




# FORMAL STATISTICAL TEST (2-SAMPLE t-TEST) (cont.)

## For Detecting a Significant Shift in Average

Step 4:



Step 5: Based on the graphic in Step 4,  $P \approx 2(.022) = .044$ .

Step 6: Since  $[P \approx .044] < [\alpha = .05]$ , we reject  $H_0$ . In this case, we can be  $(1 - P)100\% = 95.6\%$  confident in the  $H_1$  conclusion, i.e., the change in temperature shifts the average strength.

# SUMMARY OF A TWO-SAMPLE TEST

The following table summarizes a two-sample t-test:

Step 1: State the hypotheses to be tested.

| Two-Tail                | Upper-Tail              | Lower-Tail              |
|-------------------------|-------------------------|-------------------------|
| $H_0: \mu_1 = \mu_2$    | $H_0: \mu_1 \leq \mu_2$ | $H_0: \mu_1 \geq \mu_2$ |
| $H_1: \mu_1 \neq \mu_2$ | $H_1: \mu_1 > \mu_2$    | $H_1: \mu_1 < \mu_2$    |

Step 2: Select a pre-planned  $\alpha = .05, .01, \text{ or } .001$ .

Step 3: Obtain information from two samples. For  $\bar{y}_1$  example  $\bar{y}_2, n_1, s_1^2; n_2, s_2^2$ ; and compute the test statistic.

$$t_o = \frac{\bar{y}_1 - \bar{y}_2}{s_p \sqrt{\frac{1}{n_1} + \frac{1}{n_2}}}, \text{ where } s_p = \sqrt{\frac{(n_1 - 1)s_1^2 + (n_2 - 1)s_2^2}{n_1 + n_2 - 2}}$$

Step 4: Use percentiles of the t distribution with  $\nu = n_1 + n_2 - 2$  degrees of freedom to estimate the area in the tail beyond  $|t_o|$ .

Note: If  $(n_1 + n_2) \geq 30$ , use the Z distribution.

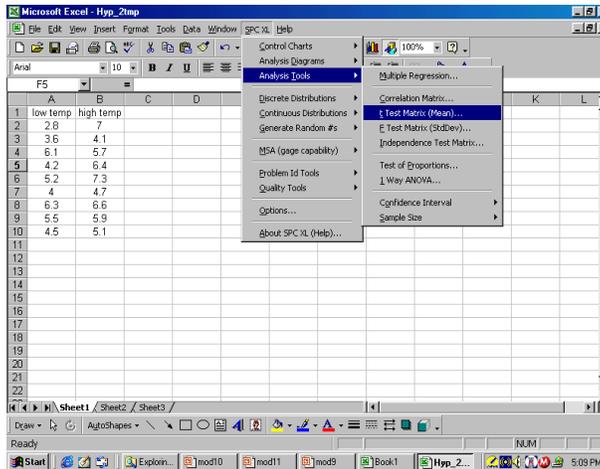
Step 5: For a two-tail test,  $P = 2$  times the area in Step 4.  
For a one-tail test,  $P =$  area in Step 4.

Step 6: If  $P < \alpha$ , conclude  $H_1$  with  $(1 - P)100\%$  confidence.  
If  $P \geq \alpha$ , fail to reject  $H_0$ .

## Summary of a Two-Sample t-Test

# t-TEST USING SPC XL

- SPC XL will give us p-values
- SPC XL > Analysis Tools > t Test matrix (mean)



The results below represent the p-values from a 2 sample t-test. This means that the probability of falsely concluding the alternative hypothesis is the value shown (where the alternate hypothesis is that the means are not equal). Another way of interpreting this result is that you can have  $(1-p\text{-value}) \cdot 100\%$  confidence that the means are not equal.

**t Test Analysis (Mean)**  
**P-value = 0.041**

- Rule of Thumb:
  - If  $p\text{-value} < .05$ , highly significant difference
  - If  $.05 < p\text{-value} < .10$ , moderately significant difference
  - $(1 - p\text{-value}) \cdot 100\%$  is our percent confidence that there is a significant difference.

# RULES OF THUMB

## Quick Test for Detecting a Significant Shift in Standard Deviation

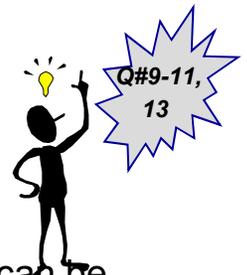


1. If  $\frac{s_{\max}}{s_{\min}} > 2.72$  then there is a significant shift in standard deviation.

A “gray zone” occurs when  $1.5 \leq \frac{s_{\max}}{s_{\min}} \leq 2.72$  . If this is the case, then ROT #2 should be applied.

2. If  $\frac{s_{\max}^2}{s_{\min}^2} \sqrt{\frac{n_1 + n_2}{2}} > 10$ , then there is a significant shift in

standard deviation. This is a more discerning test than ROT #1 above since it involves the sample sizes,  $n_1$  and  $n_2$ . However, neither  $n_1$  nor  $n_2$  should be greater than 60, and the smaller  $n$  should not be less than 70% of the larger  $n$ .



Note: If the sample sizes are the same,  $s$  (standard deviation) can be replaced by  $R$  (range).

# FORMAL STATISTICAL TEST (F test) For Detecting a Significant Shift in Standard Deviation

Step 1: State the hypotheses to be tested.

| Two-Tail                          | Upper-Tail                        | Lower-Tail                        |
|-----------------------------------|-----------------------------------|-----------------------------------|
| $H_0: \sigma_1^2 = \sigma_2^2$    | $H_0: \sigma_1^2 \leq \sigma_2^2$ | $H_0: \sigma_1^2 \geq \sigma_2^2$ |
| $H_1: \sigma_1^2 \neq \sigma_2^2$ | $H_1: \sigma_1^2 > \sigma_2^2$    | $H_1: \sigma_1^2 < \sigma_2^2$    |

Step 2: Select a pre-planned  $\alpha = .05, .01, \text{ or } .001$ .

Step 3: Obtain information from two samples. For example,  $n_1, s_1^2; n_2, s_2^2$ ; and compute the test statistic.



$$F_0 = \frac{s_1^2}{s_2^2}$$

Step 4: Use percentiles of the F distribution with  $v_1 = n_1 - 1$  and  $v_2 = n_2 - 1$  degrees of freedom to estimate the area in the tail. (see Appendix F in the Basic Statistics text for details on the F distribution)

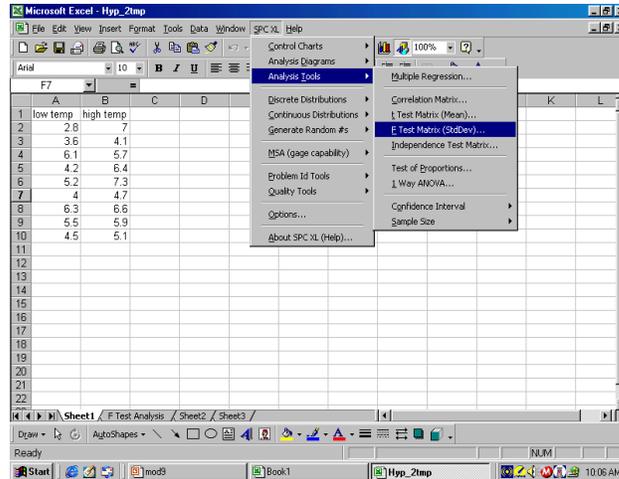
Step 5: For a two-tail test,  $P = 2$  times the area in Step 4. For a one-tail test,  $P =$  area in Step 4.

Step 6: If  $P < \alpha$ , conclude  $H_1$  with  $(1 - P)100\%$  confidence. If  $P \geq \alpha$ , fail to reject  $H_0$ .

## Summary of a Two-Sample F-Test For $\sigma_1^2 = \sigma_2^2$

# F-TEST USING SPC XL

- SPC XL will give us p-values
- SPC XL > Analysis Tools > F Test matrix (StdDev)



The results below represent the p-values from a 2 sample F-test. This means the probability of falsely concluding the alternative hypothesis is the value shown (where the alternate hypothesis is that the variances are NOT equal). Another way of interpreting this result is that you can have  $(1-p\text{-value}) \cdot 100\%$  confidence that the variances are not equal.

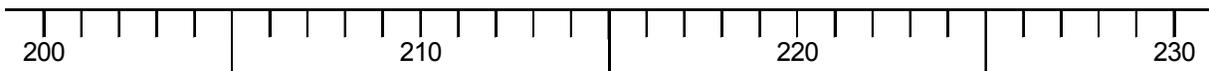
**F Test Analysis (Std Dev)**  
**P-value = 0.813**

- Rule of Thumb:
  - If  $p\text{-value} < .05$ , highly significant difference
  - If  $.05 < p\text{-value} < .10$ , moderately significant difference
  - $(1 - p\text{-value}) \cdot 100\%$  is our percent confidence that there is a significant difference.

# EXERCISE

Using the Rules of Thumb on the tabulated data below, conduct tests for different averages and different standard deviations.

| Factor A | Y <sub>1</sub> | Y <sub>2</sub> | Y <sub>3</sub> | Y <sub>4</sub> | Y <sub>5</sub> | Y <sub>6</sub> | Y <sub>7</sub> | Y <sub>8</sub> | Y <sub>9</sub> | Y <sub>10</sub> | Y <sub>11</sub> | Y <sub>12</sub> | Y <sub>13</sub> | Y <sub>14</sub> | $\bar{Y}$ | S   |
|----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------|-----|
| Lo       | 201            | 209            | 215            | 221            | 211            | 213            | 217            | 205            | 218            | 208             | 203             | 214             | 212             | 215             | 211.6     | 5.8 |
| Hi       | 218            | 225            | 217            | 222            | 223            | 220            | 222            | 216            | 221            | 224             | 224             | 221             | 220             | 219             | 220.9     | 2.7 |



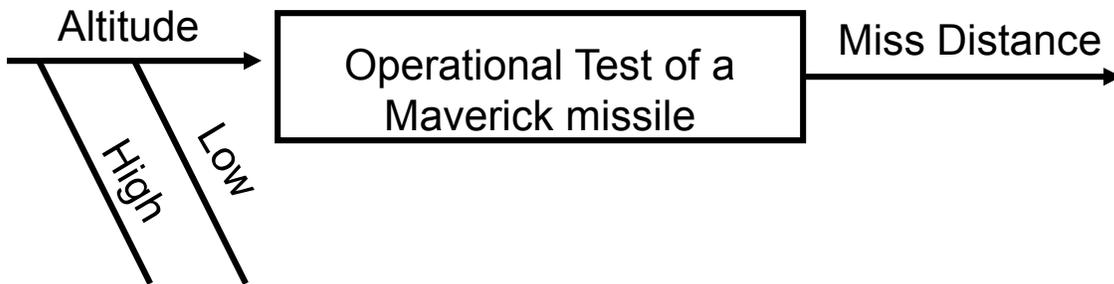
## EXERCISE

Using SPC XL > Analysis Tools > t-Test (and F-Test), conduct the formal t-test and F-test for the two samples on the previous page to find the corresponding p-values. Compare these results with the results you obtained using the Rules of Thumb.



# CONTROLLING BOTH ALPHA AND BETA RISKS

Suppose that in an operational test of a Maverick air-to-ground missile, we test at two different altitudes. The measure of performance is miss distance.



## Test Requirements:

1. Alpha = .05 (Confidence = 95%)
2. Beta = .20 (Power = 80%)
3. Be able to detect an average miss distance of at least 10 feet between the two altitudes

**Known:** Standard Deviation of Miss Distance for each altitude is 20 feet (estimated from previous testing or simulation).

**What is the required sample size to satisfy these requirements?**

# HYPOTHESIS TEST FOR THE EQUALITY OF TWO PROPORTIONS

1.  $H_0: \pi_1 = \pi_2$   
 $H_1: \pi_1 \neq \pi_2$
2. Select  $\alpha = .05, .01, \text{ or } .001$
3. Compute the test statistic  $Z_0$  as:

$$Z_0 = \frac{|p_1 - p_2|}{\sqrt{\frac{(x_1 + x_2)}{(n_1 + n_2)} \left(1 - \frac{x_1 + x_2}{n_1 + n_2}\right) \left(\frac{1}{n_1} + \frac{1}{n_2}\right)}}$$

where

$n_1$  = size of sample #1

$n_2$  = size of sample #2

$x_1$  = number of elements in sample #1 in category of interest

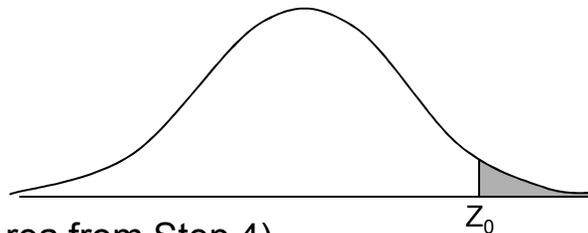
$x_2$  = number of elements in sample #2 in category of interest



$$p_1 = \frac{x_1}{n_1}$$

$$p_2 = \frac{x_2}{n_2}$$

4. Find the area in the tail beyond  $Z_0$ , as shown here:



5. Let  $P = 2 \cdot (\text{Area from Step 4})$
6. If  $P < \alpha$ , conclude  $H_1$  with  $(1 - P)100\%$  confidence  
If  $P \geq \alpha$ , fail to reject  $H_0$

## EXAMPLE

Two different radar systems are tested to determine their capability to detect a particular target under specific conditions. Radar System 1 failed to detect the target in 5 of 60 tests, while Radar System 2 failed to detect the target in 11 of 65 tests. Are the proportion of detection failures produced by the two radar systems significantly different? Use  $\alpha = .05$ .

Hint: use SPC XL > Analysis Tools > Test for Proportions

## EXAMPLE OF CRITICAL THINKING

- There are two kinds of treatment for kidney stones.
- It is known that Treatment B (83%) is more effective than Treatment A (78%), as shown in the following test of proportions that turns out to be significant at the **p=.042** level. Sample sizes are equal and sufficiently large (n=600 for each treatment) to detect significance.

| Test of Proportions                    |                |
|--|----------------|
| <b>User defined parameters</b>         |                |
| Number of Successes for Trt A          | 468            |
| Size of Sample #1 (n <sub>1</sub> )    | 600            |
| Number of Successes for Trt B          | 496            |
| Size of Sample #2 (n <sub>2</sub> )    | 600            |
| <b>Results</b>                         |                |
| Proportion Sample #1 (p <sub>1</sub> ) | 0.78000        |
| Proportion Sample #2 (p <sub>2</sub> ) | 0.82667        |
| p-value                                | <b>0.04200</b> |

$(1 - p\text{Value}) * 100\%$   
 is your percent confidence that  
 the proportions are not equal

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## **EXAMPLE OF CRITICAL THINKING (cont)**

- **Suppose that you visit your physician after the advent of a kidney stone attack, and you are presented with two alternative treatments along with the data shown on the previous page. And your physician asks which procedure you would prefer.**
- **What are some of the questions you might ask to help you select the best treatment for you?**

## **EXAMPLE OF CRITICAL THINKING (cont)**

- **One such question might be: Are my kidney stones large or small and does the size of the stone impact the success rate of the two treatments?**
- **Your doctor searches his computer database for more information on kidney stone treatments. He then informs you that Treatment A is better than Treatment B for small size kidney stones, and Treatment A is also better than Treatment B for large size kidney stones.**
- **Now you are confused. How can this be? Just a minute ago, your doctor told you that Treatment B was better than Treatment A and even showed you the data and test of proportions. Your doctor then quotes his computer database by saying that for small stones, Treatment A has a 93% success rate while Treatment B has a 87% success rate. He goes on to state that for large stones, Treatment A has a 73% success rate while Treatment B has a 67% success rate. Your doc is now admittedly confused as well. But fortunately, you have learned to think statistically, and you ask for the complete set of data, including all sample sizes. This is shown on the next page.**

## EXAMPLE OF CRITICAL THINKING (cont)

|                    | Small Stones   | Large Stones   | Total           |
|--------------------|----------------|----------------|-----------------|
| <b>Treatment A</b> | 140/150<br>93% | 328/450<br>73% | 468/600<br>78%  |
| <b>Treatment B</b> | 402/460<br>87% | 94/140<br>67%  | 496/600<br>83%  |
| <b>Total</b>       | 542/610<br>89% | 422/590<br>72% | 964/1200<br>80% |

**Note the inequity in sample sizes between size of stone and the treatment. Treatment A was performed much more frequently on Large Stones, while Treatment B was performed much more frequently on Small Stones, for which the overall success rate is much better. In this case, Stone Size is a lurking variable which confounds the overall result. This phenomenon of percentage reversal is called Simpson's Paradox. This is just one more reason why we need DOE and why we need to look at all potential variables before we test.**

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