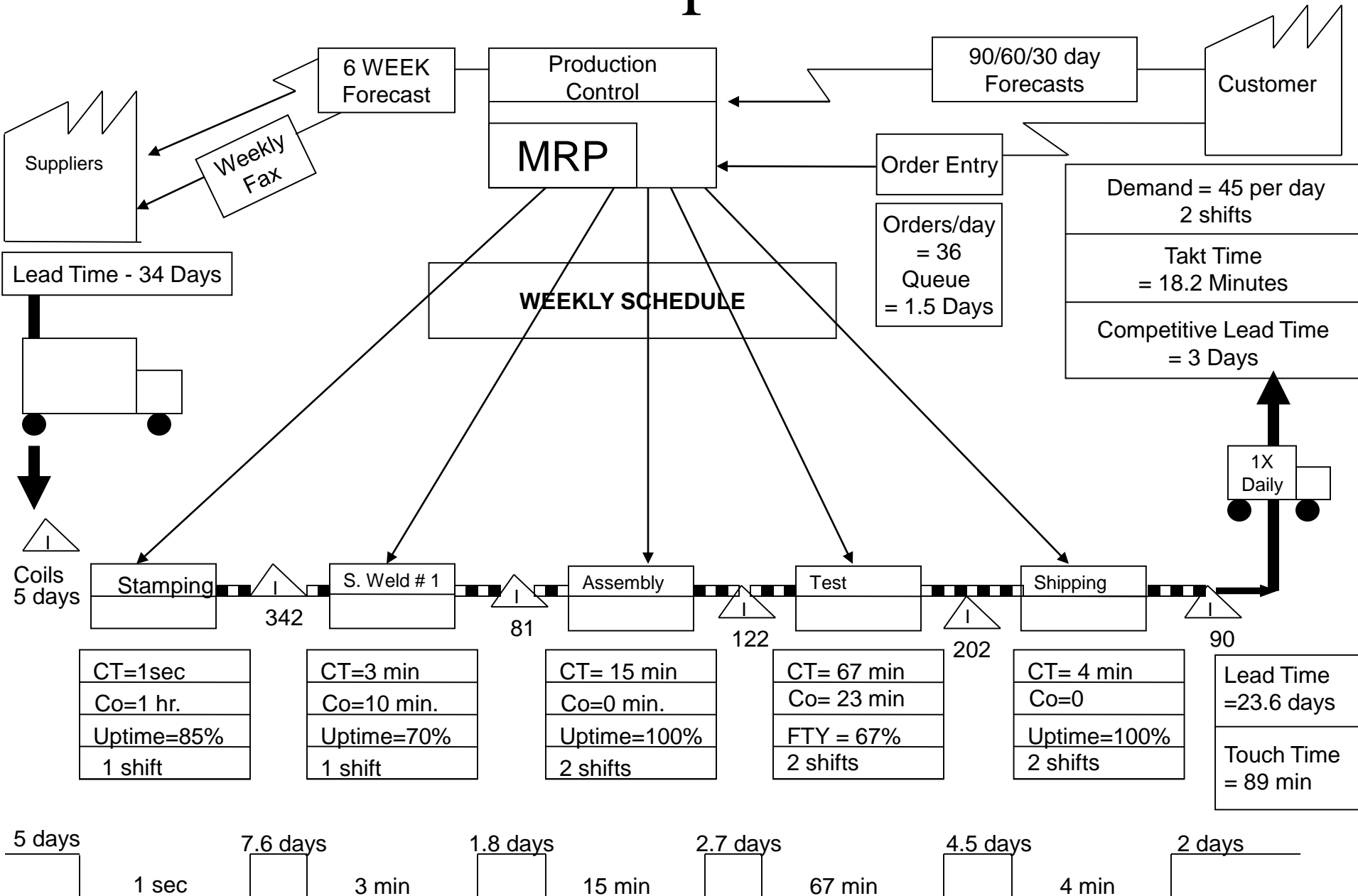


Value Stream Map

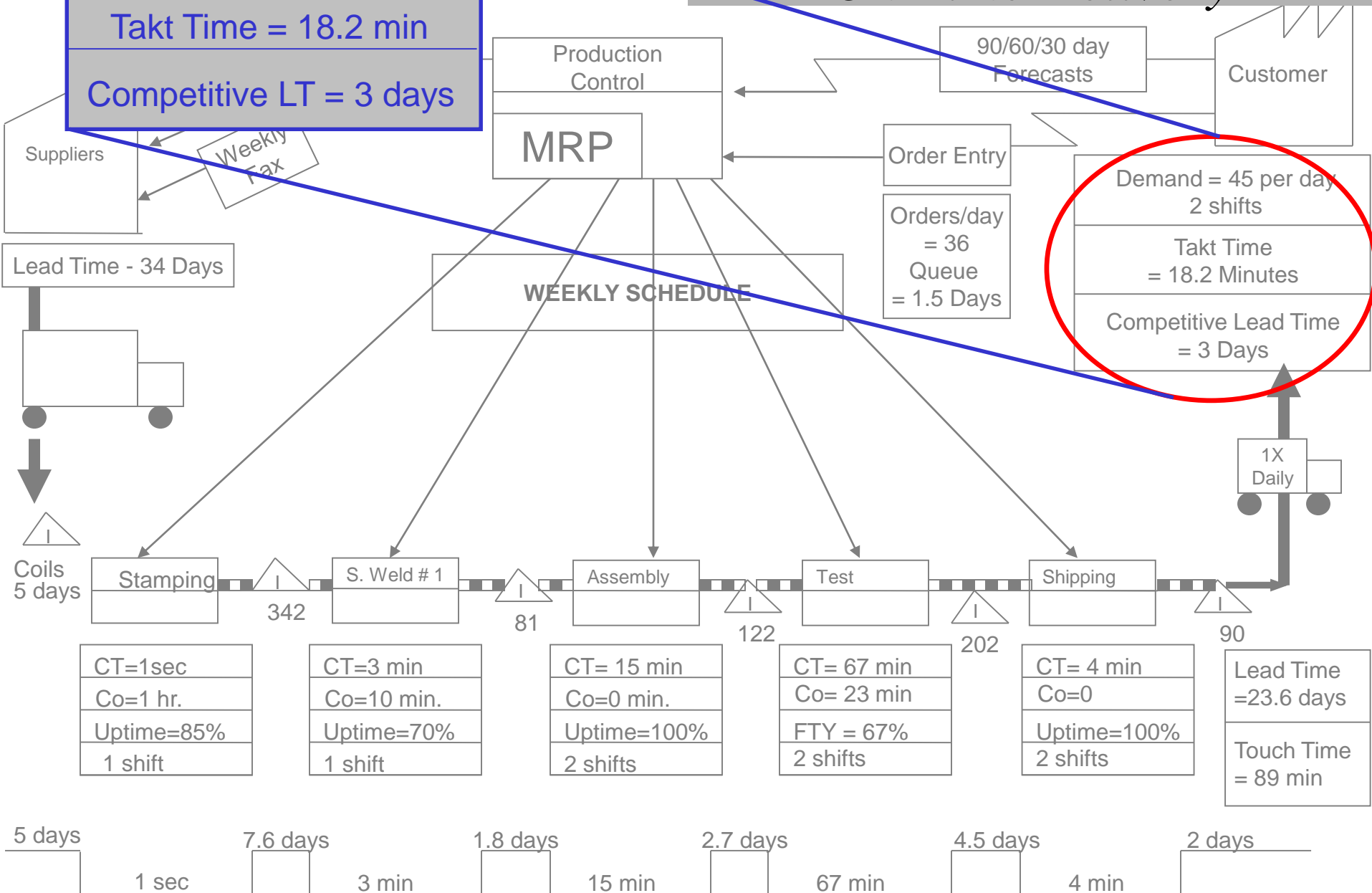
Detailed Breakdown

Value Stream Map - Current State

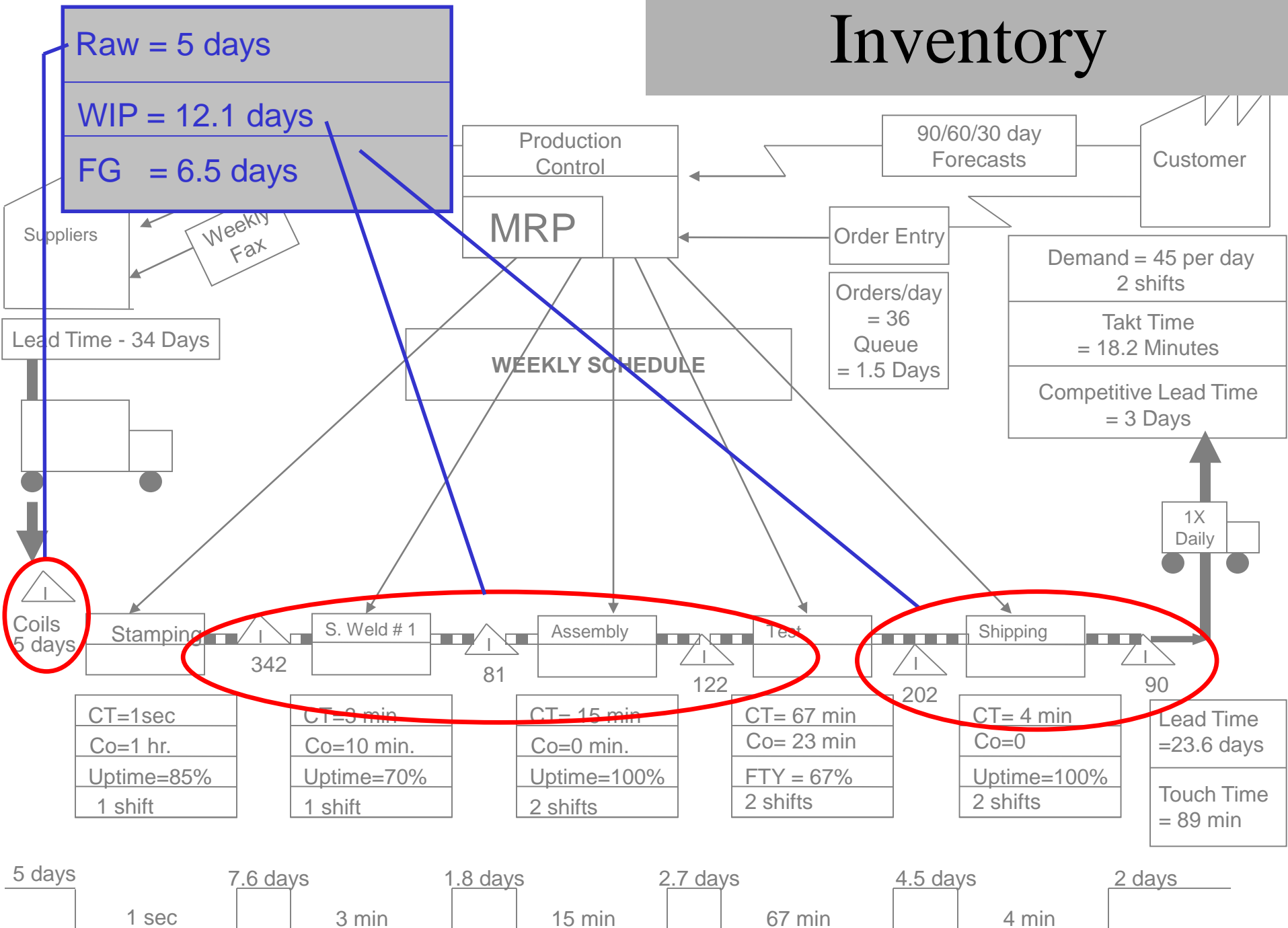


Customer Data

On-Time Delivery

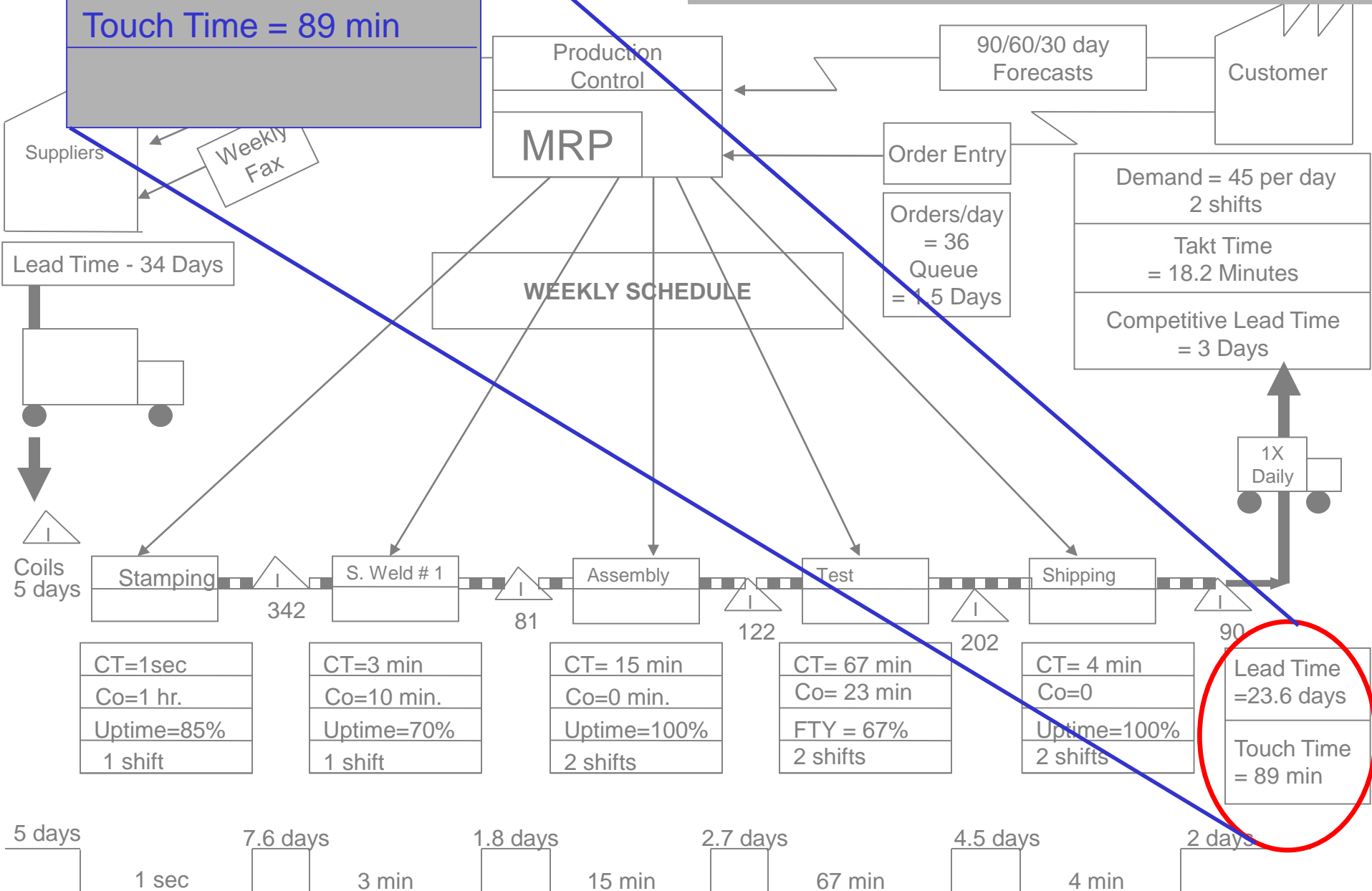


Inventory



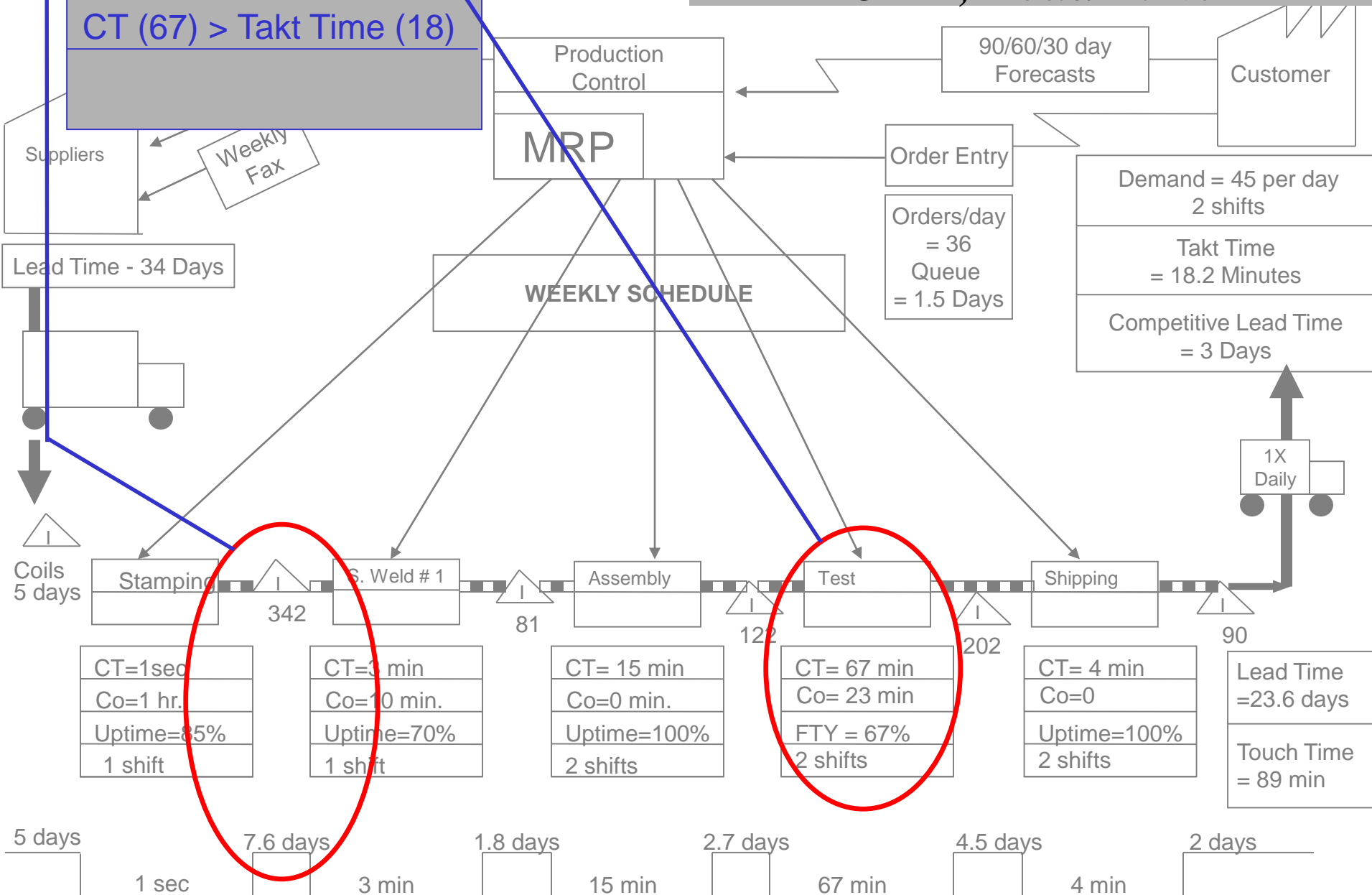
Flow of Value

Lead Time



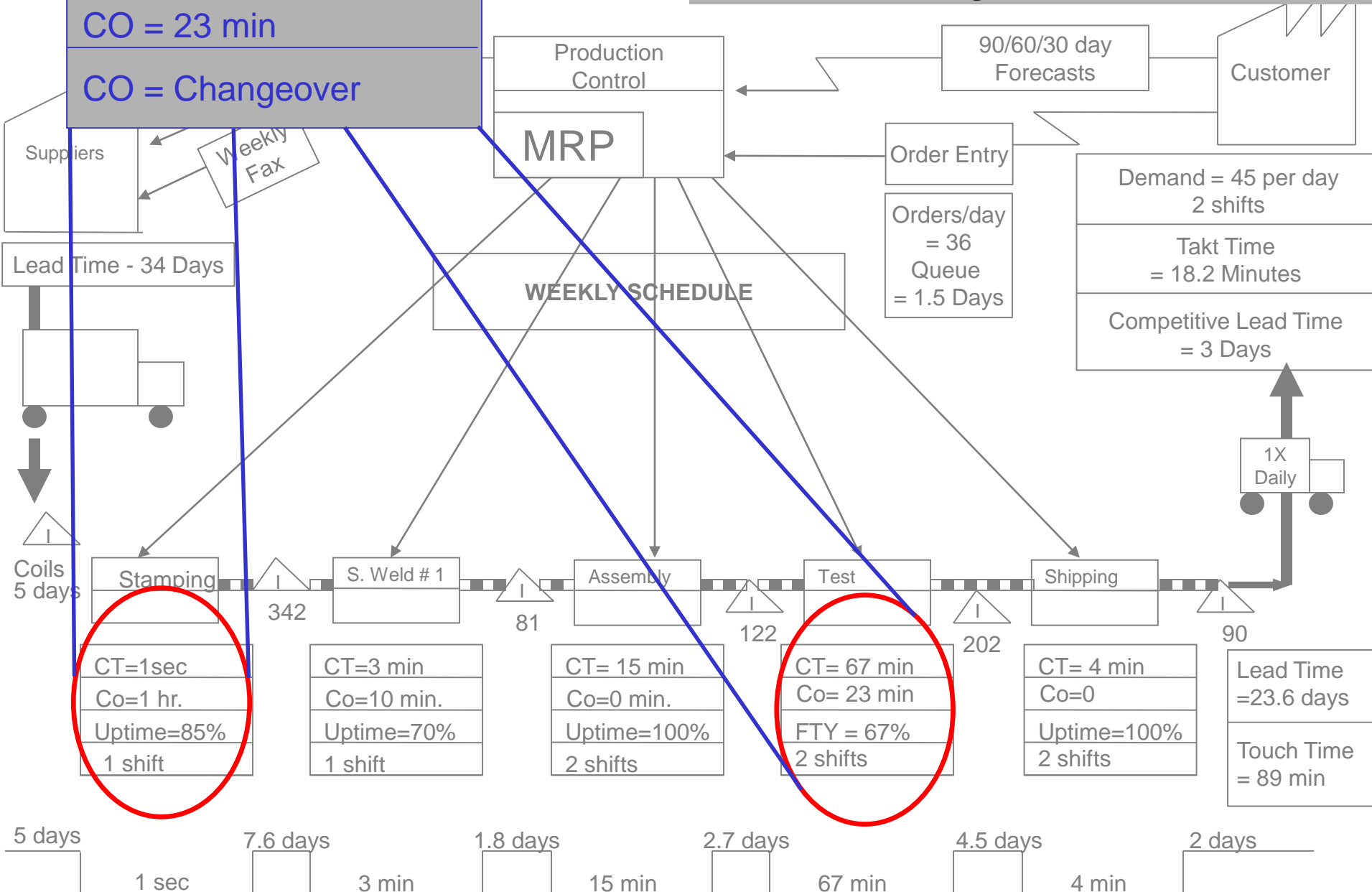
Constraints

OTD, Lead Time



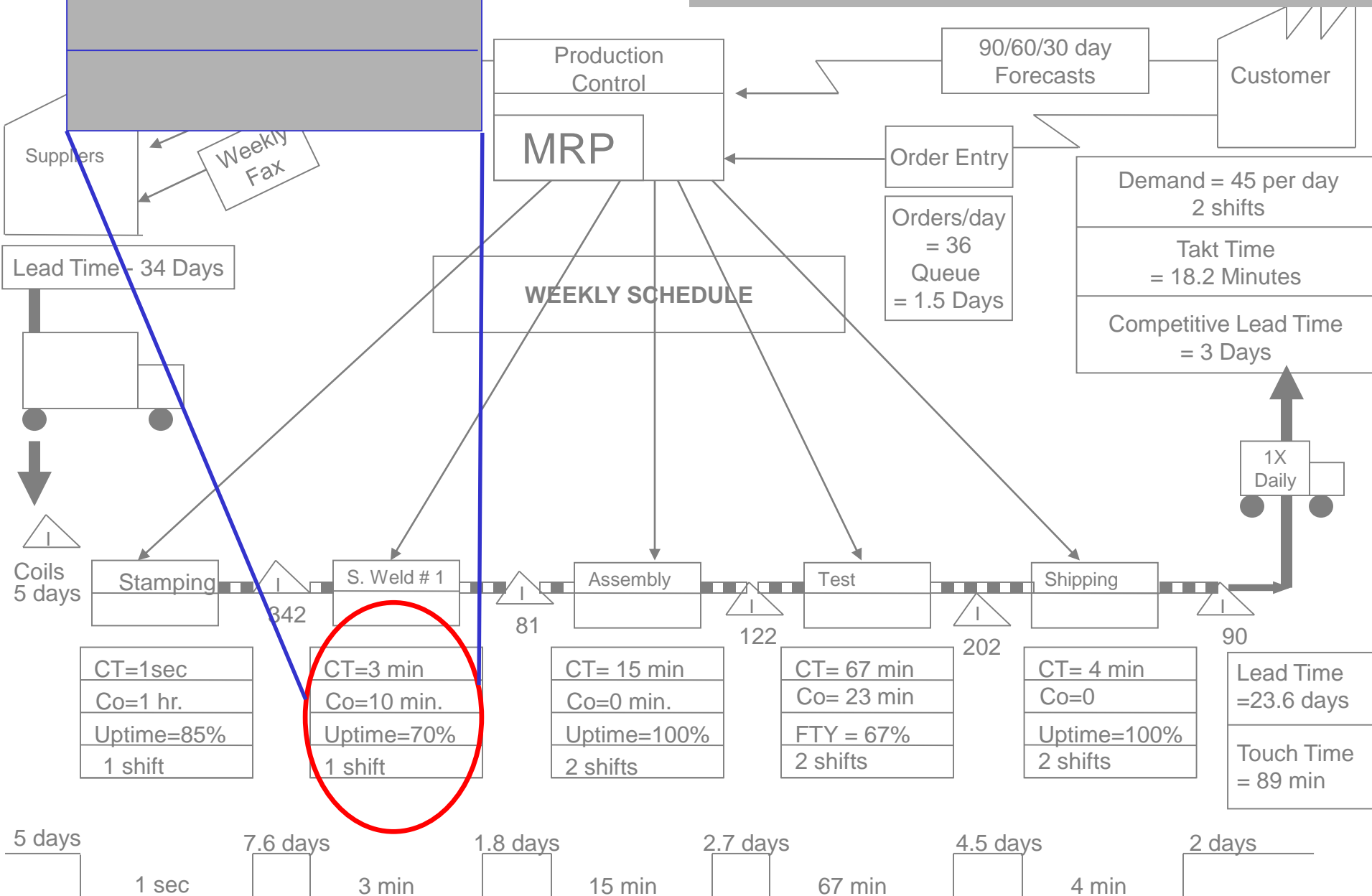
Setup Times

OP Margin, Lead Time

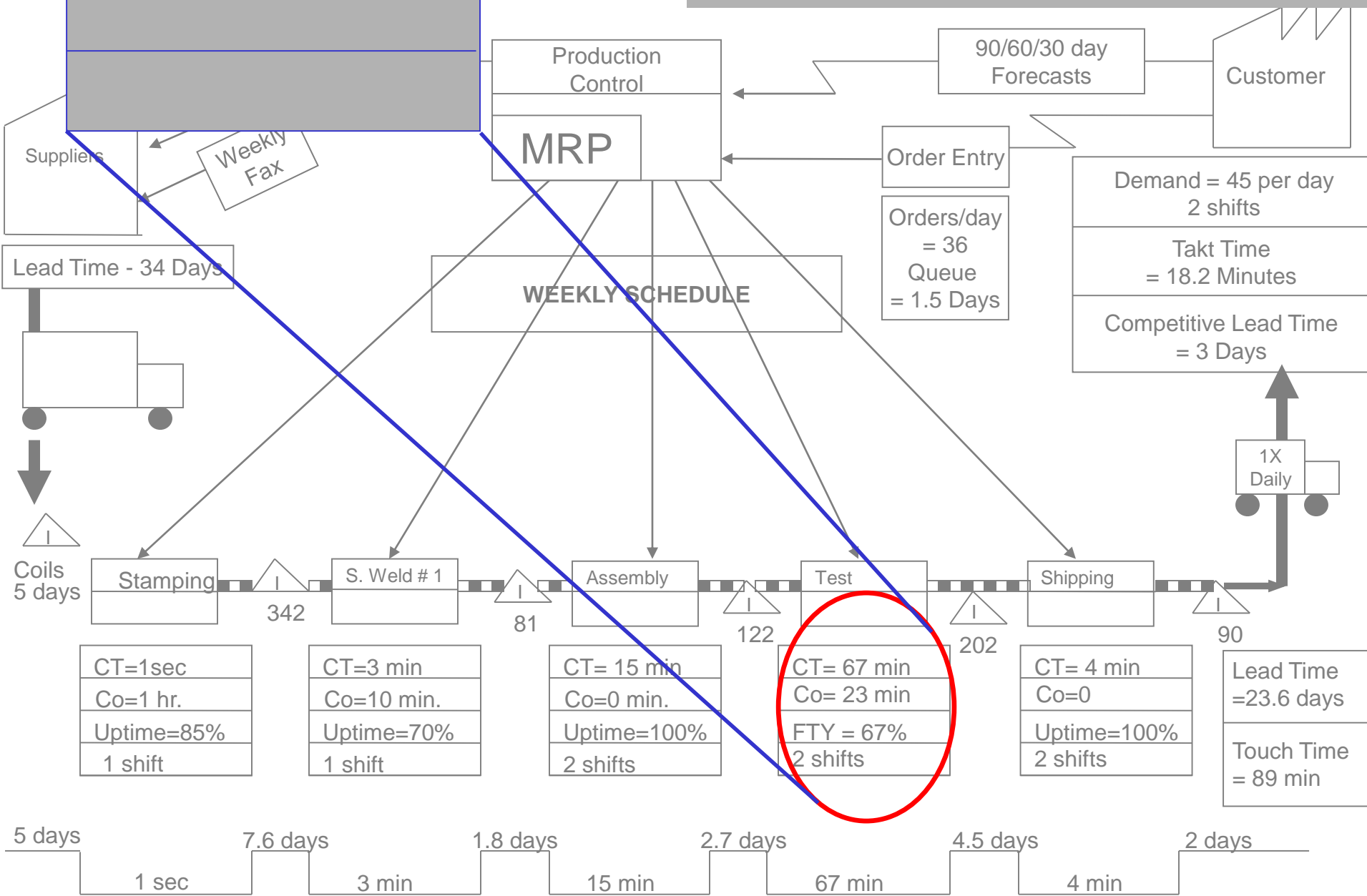


Maintenance

OTD, Lead Time



Quality



Flow of Value

OTD, Lead Time

Who is setting the pace?

What is the pitch time?

